



XXT4220I
XXT5520I
XXT6215I
XXT7015I

* Part available ONLY in kit
 Disponibile SOLO in kit

HAWK
Pompe XXT serie 2012
XXT pumps 2012 series

XXT 2012 SERIES

ORDINARY MAINTENANCE KIT / KIT MANUTENZIONE ORDINARIA

KIT	Item Pos.	Part Number Codice	Description	Descrizione	Q.TY by Pump Q.TA per Pompa	XXT7015I	XXT5520I	XXT6215I	XXT4121I
A	3- 5- 7	1.099-770.0	PLUNGER SEALS DIA. 25 mm	GUARNIZIONI PISTONE Ø25	1		•		•
		1.099-771.0	PLUNGER SEALS DIA. 28 mm	GUARNIZIONI PISTONE Ø28		•		•	
B	11- 12 (46-47- 50- 49)- 13- 19 (46-47-48-49)	1.905-594.0	COMPLETE VALVE	VALVOLA COMPLETA	1	•	•	•	•

EXTRAORDINARY MAINTENANCE KIT / KIT MANUTENZIONE STRAORDINARIA

KIT	Item Pos.	Part Number Codice	Description	Descrizione	Q.TY by Pump Q.TA per Pompa	XXT7015I	XXT5520I	XXT6215I	XXT4121I
C	3- 4- 5- 6- 7	1.905-853.0	COMPLETE SEALS PACKING DIA. 25 mm	PACCO COMPLETO GUARNIZIONI PISTONE Ø25	1		•		•
		1.905-854.0	COMPLETE SEALS PACKING DIA. 28 mm	PACCO COMPLETO GUARNIZIONI PISTONE Ø28		•		•	
D	31- 32- 33- 34	1.099-777.0	PLUNGER DIA. 25 mm	PISTONE Ø25	3		•		•
		1.099-778.0	PLUNGER DIA. 28 mm	PISTONE Ø28		•		•	
E	2	1.099-766.0	PLUNGER OIL SEALS	ANELLI TENUTA OLIO ASTA	1	•	•	•	•
F	23- 28- 40- 42- 43- 44	1.905-613.0	KIT CRANKCASE SEALS	KIT TENUTE CARTER	1	•	•	•	•
G	3- 4- 5- 6- 7 8- 9- 10- 11 12 (46- 47- 50- 49)- 13- 14 15- 16- 17 18- 19 (46-47-48- 49)	1.099-790.0	COMPLETE MANIFOLD 25	TESTATA COMPLETA Ø25	1		•		•
		1.099-791.0	COMPLETE MANIFOLD 28	TESTATA COMPLETA Ø28		•		•	
H	31- 32- 35- 36- 37- 38- 39	1.904-182.0	CONNECTING ROD PLUNGER ROD ASSY	PREMONTATO ASTA-BIELLA PISTONE	3	•	•	•	•
I	13- 14	1.904-326.0	VALVE PLUG ASSY	PREMONTATO TAPPO VAM	6	•	•	•	•

“Q.TY by Pump” => Necessary quantity to repair one pump
 “Q.TA’ per Pompa” => Quantità necessaria per riparare una pompa

OPTIONAL

Item Pos.	Part Number Codice	Description	Descrizione	Q.TY by Pump Q.TÀ per Pompa	XXT7015I	XXT5520I	XXT6215I	XXT4121I
51	9.853-430.0	THREADED BRASS PLUG G1/4	PREMONTATO TAPPO FORATO	1	•	•	•	•

TOOL KIT

Part Number Codice	Description	Descrizione	Q.TY by Pump Q.TÀ per Pompa	XXT7015I	XXT5520I	XXT6215I	XXT4121I
1.099-665.0	TOOL-KIT	TOOL-KIT	1	•	•	•	•
1.905-659.0	OIL SEAL EXTRACTOR TOOL-KIT	TOOL-KIT ESTR. PARAOLIO	1				

IMPORTANT

IMPORTANTE

* Part available **ONLY** in kit
Disponibile **SOLO** in kit

(...) Parts pre-assembled
Parti pre-assemblate

PARTS LIST LISTA PARTI

Item Pos	Part Number Codice	Description	Descrizione	KIT	Q.TY Q.TÀ	XXT7015I	XXT5520I	XXT6215I	XXT4121I
1	9.850-377.0	CRANKCASE	CARTER		1				
2*		PLUNGER OIL SEAL	ANELLO RADIALE	E	3	•	•	•	•
3*		"O" RING Ø1.78X37.82	"O" RING Ø1.78X37.82	A-C-G	3				
4*		PRESSURE RING 25MM	PRESSORE "U" Ø25	C-G	3		•		•
		PRESSURE RING 28MM	PRESSORE "U" Ø28			•		•	
5*		LOW PRESSURE "U" SEAL, DIA.25MM	ANELLO TENUTA "U" Ø25	A-C-G	3		•		•
		LOW PRESSURE "U" SEAL, DIA.28MM	ANELLO TENUTA "U" Ø28			•		•	
6*		INTERMED. RING 25MM	DIFFUSORE INTER. Ø25	C-G	3		•		•
		INTERMED. RING 28MM	DIFFUSORE INTER. Ø28			•		•	
7*		HIGH PRESSURE "U" SEAL, DIA.25MM	ANELLO TENUTA "U" Ø25	A-C-G	3		•		•
		HIGH PRESSURE "U" SEAL, DIA.28MM	ANELLO TENUTA "U" Ø28			•		•	
8*		COPPER WASHER G1"	GUARNIZIONE RAME G1"	G	1				
9*		PLUG G1"	TAPPO G1"	G	1				
10*		MANIFOLD HOUSING 28/25	TESTATA Ø28/25	G	1				
11*		"O" RING Ø2.62X25.07	"O" RING Ø2.62X25.07	B-G	6				
12*		INLET VALVE	VALVOLA ASPIRAZIONE	B-G	6				
13*		"O" RING Ø2.62X26.58	"O" RING Ø2.62X26.58	B-G-I	6				
14*		VALVE PLUG	TAPPO VALVOLA	G-I	6				
15*		MANIFOLD SCREW M10X80 GEOMET	VITE M10X80 GEOMET	G	8				
16*		WASHER Ø10.2	ROSETTA Ø10.2	G	16	•	•	•	•
17*		COPPER WASHER G3/4	GUARNIZIONE RAME G3/4	G	1				
18*		PLUG G3/4	TAPPO G3/4	G-F	2				
19*		OUTLET VALVE	VALVOLA MANDATA	B-G	6				
20	9.851-503.0	HEXAGONAL SCREW M8X20	VITE M8X20		8				
21	9.851-114.0	WASHER Ø 8,5	ROSETTA PIANA Ø8,5		8				
22	9.850-624.0	CLOSED BEARING HOUSING	FLANGIA CHIUSA		1				
23*		"O" RING Ø1.78X71.12	"O" RING Ø1.78X71.12	F	2				
24	9.850-348.0	ROLLER BEARING	CUSCINETTO A RULLI		2				
25	9.850-195.0	CRANKSHAFT Ø24	ALBERO ECCENTRICO Ø24		1	•	•		
	9.853-816.0	"	"					•	
	9.850-193.0	"	"						•
26	9.850-447.0	CRANKSHAFT KEY	CHIAVETTA		1				
27	9.851-287.0	OIL DIP STICK	TAPPO LIVELLO OLIO		1				
28*		CRANKSHAFT SEAL	ANELLO RADIALE	F	1	•	•	•	•
29	9.850-546.0	SHIM	DISTANZIALE		1				
30	9.850-597.0	BEARING HOUSING	FLANGIA		1				
31*		PLUNGER SCEW	VITE PISTONE	D-H	3				

Item Pos	Part Number Codice	Description	Descrizione	KIT	Q.TY Q.TÀ	XXT7015I	XXT5520I	XXT6215I	XXT4121I
32*		BONDED SEAL	BONDED SEAL	D-H	3	•	•	•	•
33*		PLUNGER 25MM	PISTONE Ø25	D	3		•		•
		PLUNGER 28MM	PISTONE Ø28			•		•	
34*		COPPER SPACER	COPPER SPACER	D	3				
35*		PLUNGER ROD	ASTA PISTONE	H	3				
36*		CONNECTING ROD PIN	SPINOTTO	H	3				
37*		CONNECTING ROD	BIELLA	H	3				
38*		SPRING WASHER Ø6	ROSETTA ELASTICA Ø6	H	6				
39*		CONNECTING ROD SCREW M6X30	VITE M6X30	H	6				
40*		"O" RING Ø 2.62X152.07	"O" RING Ø 2.62X152.07	F	1				
41	9.850-389.0	CRANKCASE COVER	COPERCHIO POSTERIORE		1				
42*		"O" RING Ø1.78X14	"O" RING Ø1.78X14	F	1	•	•	•	•
43*		BRASS PLUG G3/8	TAPPO OTTONE G3/8		1				
44*		SIGHT GLASS, G3/4	SPIA LIVELLO OLIO G3/4	F	1				
45	9.851-474.0	SCREW M6X16	VITE M6X16		4				
46*		VALVE SEAT	SEDE VALVOLA	B-G	6				
47*		VALVE PLATE	PIATTELLO VALVOLA	B-G	6				
48*		VALVE SPRING	MOLLA VALVOLA	B-G	3				
49*		VALVE CAGE	GABBIA VALVOLA	B-G	6				
50*		VALVE SPRING	MOLLA VALVOLA	B-G	3				